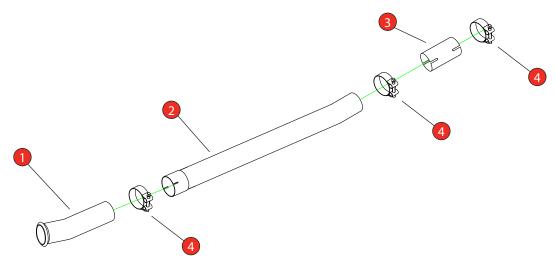






Car	Mini Cooper S F56 JCW GP3	Part No.	SMNP030
Year	2020-2024	Fit Kits	458FK
Notes	Where not supplied use original fittings.  Original exhaust requires cutting.	Features	Pipe Diameter:- 70mm / 2.75"

Estimated Fitting Time: 60 Minutes

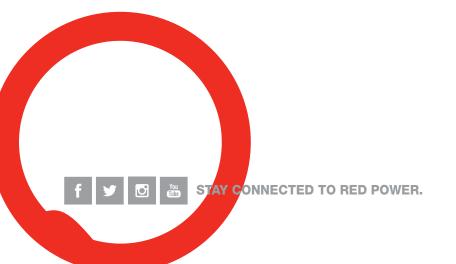


## Cutting Instructions on overleaf

NO.	PART NO.	DESCRIPTION	QTY		
1	792BM	Front Adaptor	1		
2	911BM	GPF Delete	1		
Fit Kit :- 458FK					
3	AD79	Adaptor	1		
4	Z016.10063	72.4mm Heavy Duty Clamp	3		

DATE	29/02/2024
ISSUE	00
AUTHORISED	G. O'Shea

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS











Car	Mini Cooper S F56 JCW GP3	Part No.	SMNP030
Year	2020-2024	Fit Kits	458FK
Notes	Where not supplied use original fittings.  Original exhaust requires cutting.	Features	Pipe Diameter:- 70mm / 2.75"

NOTE: Unless fitting with a Scorpion GPF-Back system you will need to cut the original exhaust to install this product.

## **Instructions for fitting to JCW System**



Remove entire Cat-back system from the car, MINI put a dimple in the pipe which is the factory cut point, we have used the same point for our system. Make a cut on the dimple shown in the photos.

Once cut has been made, clean and debur the end of the pipe as the Scorpion GPF Delete goes over this.

Install the Scorpion GPF Delete to the car and secure with OE Clamps in its original position.

Re-install the OE GPF-Back exhaust system using the supplied adaptor.





